# Decorative render for internal and external application

# PRODUCT

webercal DF is a pre-blended powder mix. The principal binder is Portland cement which performance is reinforced through the addition of powder polymers. A special selection of graded quartz sand and fillers contribute to unique workability properties while giving an exceptional aesthetic appeal to the product. It also contains additives to improve water retention and adhesion, thus minimising occurrence of cracks. A hydrophobic agent is also incorporated to improve waterproofing characteristics. webercal DF is suitable for both internal and external use over cement based substrates. When applied by trained applicators, the product provides various attractive "natural" type finishes.

CHARACTERISTICS	
Colours	The product is available
	in different colours
	(white, beige and others)
Grain size	< 1 mm
Powder density	1.40
Paste density	1.62
Adhesion	> 0.5 MPa at 28 days

# INSTRUCTIONS FOR USE

## SUBSTRATE PREPARATION

Substrate must be clean, sound and free from greasy matters and dust. Remove all traces of paint, mould oil which may affect the adhesion. Before the application the substrate must be sufficiently cured in a way that any shrinkage has already occurred.

Moisten the substrate if it is dry at the time of application.

#### **PRODUCT PREPARATION**

Mix one bag of 25 kg with 3.75 to 4.25 litres of clean water by an electric mixer with low rotation speed (< 300 rpm). Continue mixing until a homogeneous paste of smooth creamy consistency is obtained. Let the mix rest for a few minutes before starting the application.

#### **PRODUCT APPLICATION**

**webercal DF** is applied using a stainless steel or plastic trowel in circular, horizontal or vertical motion.

Alternatively, a soft sponge or other tools can be used to obtain different aspects.

The material can be applied on a thickness of 3 to 5 mm by layer. If more thickness is required, it is recommended to apply the product in two layers. The first layer must be set before the application of the second one. After application, protect the freshly applied mortar from direct sun shine and cure it twice a day for 3 consecutive days.



# CONSUMPTION

1.5 kg/m²/mm thickness.

#### STORAGE

12 months after manufacturing date in original and non-open packaging , under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

#### **SAFETY PRECAUTIONS**

The product contains cement powders which, when mixed with water, release alkalis that could be harmful to the skin. It is preferable that the application be done in a ventilated area, and to wear protective gear for hands, eyes and respiratory system and to avoid breathing of the dust. Splashes on the skin should be washed away by cleaning thoroughly with soap and water. In case of contact with eyes, wash thoroughly with clean water and seek medical attention. If swallowed, do not induce vomiting and seek medical attention. The product is non-flammable.

#### DISCLAIMER

While the company guarantees its products against defective materials, the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use,



# webercal DF

and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company's office in your location.

## NOTE

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