

## Regular cement based tile adhesive (Latex modified)

### PRODUCT

**webercol fix plus** is a ready mix cement-based tile adhesive modified with redispersable polymer for internal walls and floor tiling as well as external flooring. It is a latex-Portland cement mortar as per ANSI A118.4. **webercol fix plus** has a strong bonding effect and is water resistant. **webercol fix plus** is slip resistant and classified as CIT.

### SCOPE OF USE

**webercol fix plus** is used for fixing a wide range of tiles (ceramic, sandstone, etc.) on the following substrates:

- Concrete
- Cementitious plasters and renders

**webercol prime** should be used as a primer for the following substrates:

- Lightweight and AAC blocks
- Stone walls (cleaned and prepared)
- Gypsum board

Substrate made of Gypsum plaster is not advisable.

**webercol fix plus** can be used for tiling in:

- Bathrooms
- Stairs
- Rooms
- Parking



### PACKAGING

Leb	Syria	Jordan	UAE	Qatar	Kuwait	KSA	Oman
-	-	-	-	25 kg	-	-	-

### CHARACTERISTICS

Appearance	Powder
Composition	Cement, siliceous sand and additives
Color	Grey or White
Powder density	1.27 ± 0.05
Paste density	1.45 ± 0.05
Open Time	25 min. at standard conditions
Pot Life	2 hrs at standard conditions
Wetting capability at 20 min	90%
Transfer at 20 min	80%
Shelf Life	12 months
Mixing Ratio	4 to 4.8 lit. / 20 kg 5 to 6 lit. / 25 kg
Coverage	3 to 7 kg/m²
VOC and formaldehyde content ISO/FDIS 11890-2/GC-MS	None (<10µg/l)
Service Temperature	-20°C to +70°C

### TEST RESULTS

#### Test for EN 12004:2007

Open Time by Tensile Adhesion acc. EN 1346:2007 (N/mm²)	20 minutes	0.56
Tensile Adhesion Strength acc. EN 1348:2007 (N/mm²)	Con A	>0.6
	Con B	>0.5
	Con C	>0.5
	Con D	>0.5

\* Con A - 28 days standard conditions

\* Con B - 7 days standard condition + 21 days water immersion

\* Con C - 14 days standard condition + 14 days at 70°C

\* Con D - 7 days standard condition, 21 days water immersion, 25 freeze/Thaw cycles

\* Standard Condition - (50 ± 5)% Relative Humidity & 23 (± 2)°C

All values given are subject to 5 to 10 % tolerance.

#### Test for ANSI A118.4: 2013

Shear strength (N/mm²) F-7.3.2	7 days standard conditions	> 0.8
	28 days standard conditions	> 1.2

All values given are subject to 5 to 10 % tolerance.

### APPLICABLE STANDARDS

EN 12004:2007 - C 1 T  
ANSI A118.4

### INSTRUCTIONS FOR USE

#### SURFACE PREPARATION

Substrate must be clean and free from greasy matters or dust. It should have been sufficiently cured in a way that any shrinkage has already occurred.

Moisten slightly the substrate if it is dry at the time of application, never moisten the tiles.

#### PRODUCT PREPARATION

Mix 20 kg of **webercol fix plus** with 4 to 4.8 liters of clean cool water (for 25kg bags of **webercol fix plus**, mix with 5 to 6 liters water). An electric mixer with low rotation speed (< 300 rpm) can be used.

Mix until a uniform lump free paste is obtained. Let the paste rest for a few minutes before starting the application.

#### PRODUCT APPLICATION

Apply **webercol fix plus** evenly on the substrate. Use a notched trowel to have a uniform thickness of 2 to 3 mm minimum (This thickness depends on the type and the size of the tile).

Apply the tiles on the substrate and press them firmly, while making sure that the paste does not slip from the tile sides. **webercol fix plus** can also be applied on the back of tiles to ensure full adhesion on the entire surface. Clean the tools with water after use.

Cured materials can only be removed mechanically. In case exceptional performance is required, **webercol fix plus** should be mixed with 1 liter Admix 225 MB (styrene butadiene latex bonding agent) + 4.75 liters of clean water.

### PRECAUTIONS

Apply **webercol fix plus** on the substrate by areas of around 1m<sup>2</sup> each, which can be tiled within a maximum of 25 minutes from application at standard conditions. After that time, an outer skin may form thus preventing the tile from adhering properly to **webercol fix plus**. Adjustments to the tiles should only be made during **webercol fix plus**'s open time.

It is recommended to leave a minimum width of 2mm around the tiles (or as designed).

Grouting the tile joints should only be done at least 24 hours after tiling, using **weberjoint perfect** or **weberjoint deco**.

### STORAGE

12 months after manufacturing date in original and non-open packaging, under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

### SAFETY PRECAUTIONS

The product contains cement powders which, when mixed with water, release alkalis that could be harmful to the skin. It is preferable that the application be done in a ventilated area, and to wear protective gear for hands, eyes and respiratory system and to avoid breathing of the dust. Splashes on the skin should be washed away by cleaning with soap and water. In case of contact with eyes, wash thoroughly with clean water. If swallowed, do not induce vomiting, in both cases seek medical attention. The product is non-flammable.

### DISCLAIMER

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