# Surface hardener in powder form

#### **PRODUCT**

weberfloor 400 BA is a ready to use surface hardener for concrete made with selected aggregates (Silica, Basalt...), cement and additives. It is an economical floor hardener recommended for internal and external use. With its high abrasion resistance and strength, weberfloor 400 BA is a heavy duty non-dusting concrete surface hardener particularly recommended for heavy traffic floors.

## **SCOPE OF USE**

- Parking areas
- · Auto show rooms
- · Warehouse
- · Industrial floors
- Corridors
- · Lobbies & Waiting rooms

CHARACTER	ISTICS	
Color		Grey
Grain size		< 4 mm
Powder density		1.40
Abrasion resistance		0.99 mm/1000 rev (Tinius
		Olsen wearometer C.D.R)
Compressive Strength		
(ASTM C 109:99)		
	7 days	45 MPa
	28 days	55 MPa
Flexural Strengt	h	
(ASTM C 580)		
	7 days	10.1 N/mm²
	28 days	12.2 N/mm²
Moh's Hardness		8-9

# INSTRUCTIONS FOR USE PREPARATION OF THE SUBSTRATE

For a good aspect, the fresh concrete must not contain too much air or water. As per technical recommendations and state of art, joints should be created regularly to prevent cracks: usually each 25m². Before applying **weberfloor 400 BA**, the concrete should be leveled and the excess water removed.

## PRODUCT PREPARATION

When the concrete is prepared, spread **weberfloor 400 BA** regularly on the surface. For obtaining a constant quality, the quantity of dry shake hardener per m² must be the same all over the surface. Spread two-third of the **weberfloor 400 BA** needed. Wait until the product gets wet in contact with the concrete. Then spread the remaining one-third of **weberfloor 400 BA**.



Immediately, use a power float or a trowel to obtain the requested smooth finish.

During the following days after application, protect the surface from sunshine and wind.

A proper curing improves the performances of **weberfloor** 400 BA

# CONSUMPTION

Moderate traffic: 4 to 5 kg/m² Heavy traffic: 5 to 7 kg/m²

## **STORAGE**

12 months after manufacturing date in original and non-open packaging, under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

# **SAFETY PRECAUTIONS**

The product contains cement powders which, when mixed with water, release alkalis that could be harmful to the skin. It is preferable to do the application a well ventilated area, to wear protective gear for hands, eyes and respiratory system and to avoid dust inhaling. Splashes on the skin should be washed away by cleaning with soap and water. In case of contact with eyes, wash thoroughly with clean water. If swallowed, do not induce vomiting. In both cases seek medical attention. The product is non-flammable.



## **DISCLAIMER**

While the company guarantees its products against defective materials, the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use, and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company's office in your location.

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