

Standard Tile Adhesive

PRODUCT

weber Cerafix is a ready-mixed standard cementitious tile adhesive for internal use.

weber Cerafix can fix a wide range of ceramic tiles. It can be used to tile directly onto the following substrates:

- Concrete
- Cementitious plaster and renders

Gypsum substrates are not advisable.

weber Cerafix is to be used for tiling in dry areas. It has a good adhesion properties in bathrooms and kitchens.

CHARACTERISTICS

Appearance	Powder
Composition	Cement, siliceous sand and additives
Color	White
Pot Life	2 hrs at 20°C
Shelf Life	12 months
Mixing Ratio	4 to 4.8 lit. per 20 kg
Coverage	3 to 7 kg/m ²
Density	1.55 kg/L ± 0.1

Test for EN 1346 and 1348

Open Time by Tensile Adhesion acc. EN 1346:20077 (N/mm ²)	5 minutes	>0.6
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APPLICABLE STANDARDS

EN12004, BS 5980:1980, EN1346, EN1348

INSTRUCTIONS FOR USE

SURFACE PREPARATION

Substrate must be clean and free from greasy matters or dust. It should have been sufficiently cured in a way that any shrinkage has already occurred.

Moisten slightly the substrate if it is dry at the time of application, never moisten the tiles.

PRODUCT PREPARATION

Mix **weber Cerafix** in the proportion of 4 to 4.8 liters of clean cool water per 20 kg bag. An electric mixer with low rotation speed (< 300 rpm) should be used. Mix until a uniform lump free paste is obtained. Let the paste rest for a few minutes before starting the application.



PRODUCT APPLICATION

Apply **weber Cerafix** evenly on the substrate. Use a notched trowel to have a uniform thickness according to the size of the tile.

Apply the tiles on the substrate and press them firmly, while making sure that the paste does not slip from the sides.

weber Cerafix can also be applied on the back of tiles to ensure full adhesion on the entire surface.

CLEANING

Clean the tools with water after use. Cured materials can only be removed mechanically.

PRECAUTIONS

Apply **weber Cerafix** on the substrate by areas of around 1m² each, which can be tiled within a maximum of 10 minutes from application time at 20°C. After that time, an outer skin may form thus preventing the tile from adhering properly to Cerafix. Adjustments to the tiles should only be made during its open time.

It is recommended to leave a minimum width of 2 mm around the tiles (or as designed). Grouting the tile joints should only be done at least 24

hours after tiling, using **weberjoint perfect** or **weberjoint deco**.

STORAGE

12 months after manufacturing date in original and non-open packaging , under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

SAFETY PRECAUTIONS

The product contains cement powders which, when mixed with water, release alkalis that could be harmful to the skin. It is preferable that the application be done in a ventilated area, and to wear protective gear for hands, eyes and respiratory system and to avoid breathing of the dust. Splashes on the skin should be washed away by cleaning thoroughly with soap and water. In case of contact with eyes, wash thoroughly with clean water and seek medical attention. If swallowed, do not induce vomiting and seek medical attention. The product is non-flammable.

DISCLAIMER

While the company guarantees its products against defective materials, all recommendations concerning the use and application of these products are made without guarantee since the conditions of their application are beyond its control. It is recommended to verify with the company that the product is suitable for the intended use, and that this Data Sheet version is the latest one. The company may modify it without prior notice. Technical characteristics are listed for guidance only. For more information, please contact the company's office in your location.

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