



# weberjoint deco

High performance polymer modified tile grout

*Tile Fixing*

Leb	Egypt	Jordan	UAE	Qatar	Kuwait	KSA	Oman
5kg	-	-	4.5kg	4.5kg	4.5kg	4.5kg	4.5kg
-	-	-	20kg	20kg	-	-	20kg

## PRODUCT

**weberjoint deco** is a high performance polymer modified tile grout with excellent workability for grouting tile joints in wet and dry areas for internal and external application and have good adhesion to tile's sides.

**weberjoint deco** is high stain resistance, and anti-cracks tile grout with very low water absorption characteristics. It is produced with cement and special additives that provide the product excellent properties to meet the requirements of the standards ISO 13007 Class CG2 WA (EN 13888) and ANSI 118.7.

## SCOPE OF USE

- High abrasion resistance
- Very low water absorption
- Stain resistance
- Easy to finish
- Anti-cracks (joints up to 7mm width)
- Low shrinkage
- High strength
- Smooth finishing
- **weberjoint deco** is available in a wide range of attractive colors (please consult our color chart board).

## SCOPE OF USE

**weberjoint deco** is suitable for wet and dry areas for floors as well as for walls application. It is used between ceramic tiles, marble and natural stones, glass mosaics, earthenware (faience), porcelain, terracotta, etc... And many areas including:

- Interior and exterior walls and floors
- Wet areas like Kitchens, bathrooms
- Swimming-pools
- Balconies, Terraces, Stairs, offices

## APPLICABLE STANDARDS

ANSI A118.7 (polymer modified cement grouts)  
ISO 13007 Class CG2WA (EN 13888)

## CHARACTERISTICS

Appearance	Powder with wide range of colors
Composition	Cement, mineral charges, hydrophobic agent, synthetic organic polymers, pigments
Water mixing ratio	0.855 to 1L for 4.5kg bag
Fresh density	1.9±0.05
Pot life	1 hour 15min

## Test weberjoint deco according to ISO 13007

Test results	Standard requirement CG2	Results
Flexural strength after freeze-thaw cycles ISO 13007-4	>2.5N/mm <sup>2</sup>	Complies
Abrasion resistance ISO 13007-4	≤1000mm <sup>3</sup>	Complies
Compressive strength after freeze-thaw cycles ISO 13007-4	>15N/mm <sup>2</sup>	Complies
Shrinkage ISO 13007-4	<3mm/m	Complies
Reduced water absorption after 30min (W) ISO 13007-4	≤2g	Complies
Reduced water absorption after 240min (W) ISO 13007-4	≤5g	Complies

## Test weberjoint deco according to ANSI 118.7

Test results	ANSI 118.7 Standard requirement	Results
Tensile strength	500 psi. min.	Complies
Compressive Strength at 28 days	3000 psi. min	Complies
Flexural strength at 28 days	1000 psi. min	Complies

## INSTRUCTIONS FOR USE

Before grouting with **weberjoint deco**, make sure that the adhesive has completely dried; it will depend on site and weather conditions. 24 hours minimum after standard tile adhesives application (**webercol flex**, **webercol plus**, **webercol fix**, etc...) and 4 hours minimum after fast-setting tile adhesives application (**webercol fast**, **webercol F1**, **webercol flex FS**).

### SUBSTRATE PREPARATION

The grooves between all external and internal tile surfaces to be grouted must be sound, dried, and thoroughly cleaned before the application of the product. All traces of oil or grease must be removed.

All loose particles of mortar or tile adhesive in the groove must be physically removed. Joints should be emptied to at least 2/3 of the tile thickness. Before grouting make sure that tiles are

set and that the adhesive had completely dried.

**weberjoint deco** can be used for grouting joints width up to 7mm.

### PRODUCT PREPARATION

Mix 4.5kg of **weberjoint deco** with 19 to 22% of clean cool water by adding the powder over the water gradually. The amount of mixing water must be respected to avoid efflorescence over the surface of the grout. An electric mixer with low rotation speed (<300rpm) should be used. Mix for about 3 to 5 minutes until a uniform lump free paste is obtained. Let the paste rest for a few minutes before starting the application.

### PRODUCT APPLICATION

Apply **weberjoint deco** with a rubber trowel into the joints diagonally by filling all the gaps, make sure that the product is well compacted with no voids.

Avoid grouting in hot (mid-day under direct sun light) or windy or too dry environments, it is rather advised to grout in the morning or afternoon hours during the Summer season.

### Cleaning of joint surfaces

Allow the grout to dry (10 or 15 minutes depending on the weather condition) before starting the cleaning process, remove surplus with a damp sponge moving diagonally to prevent removal of grout within the joints. Rinse the sponge frequently with clean water to clean the sponge and to remove the grouts residue. Avoid excess of water while cleaning to prevent discoloration of joints. When dry, clean the tiles with a clean, dry cloth. Do not spray water under high pressure and avoid using any chemical cleaning agent on the grout until 3 days after the application.

## RECOMMENDATION

For external application, it is recommended to protect the worked area from rain and freezing for 72 hours. For internal application, avoid water immersion for 72 hours.

## CURING

When grouting in hot or windy or dry weather conditions which may persist for the coming days, it is advisable to cure the joints by lightly dampening them with clean water the second day after grouting, making sure not to contaminate or stain the grouted joints in the process.

## CLEANING

Clean the tools with water after use. Cured materials can only be removed mechanically.

## CONSUMPTION

Examples of consumption (in kg/m<sup>2</sup>):

Tile size (cm) / Joint width (mm)	2	4	5	7
2.5x2.5*	2.30	-	-	-
15x15	0.38	0.77	0.96	1.34
30x30	0.19	0.38	0.48	0.67
60x60	0.10	0.19	0.24	0.34

\* In the case of mosaics with a size of 2.5x2.5cm, the tile thickness of 5mm was used to calculate the consumption.

These values only give an indication about the grout consumption.

The real product consumption can differ depending on site conditions and wastage when grouting.

Indicative consumptions calculated with a tile thickness of 8mm.

$$C = 0.18 \times E \times H \times [(L+W) / (L \times W)]$$

C: Consumption (kg/m<sup>2</sup>)

E: Joint Width (mm)

H: Tile Thickness (mm)

L: Tile Length (cm)

W: Tile Width (cm)

## STORAGE

24 months under cover, in dry condition, away from humidity, protected from extreme temperatures and direct sunlight.

## DISCLAIMER

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